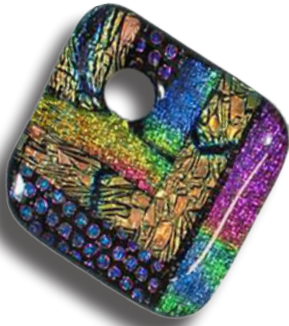


DICHROIC SQUARE PENDANTS

CreativeParadise Inc.



MATERIALS:

- [LF61 Holey Square](#)
- COE96 Glass (See Right)
- Suitable Glass Separator (Spray-on ZYP recommended)
- Frit Placement Tools
- Glass Cutting Tools

SUGGESTED GLASS:

- F2 Fine Black Frit
- F3 Medium Clear Frit
- Various Dichroic Sheet Glass (Both on Clear and on Black)

Treat your mold thoroughly with glass separator before beginning. We recommend spray-on ZYP. **If using a spray-on separator, make sure to always wear a mask during application.**

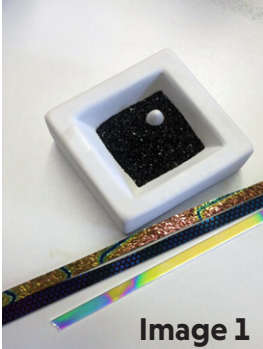


Image 1

Image 1: After your separator has dried well, begin by filling the mold with a layer of F2 Black. If using fill weights, this layer is about 4 grams of frit.

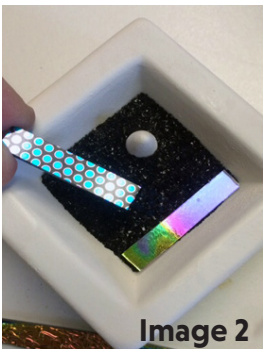


Image 2

Image 2: Cut your various types of Dichroic glass into 1/4" thick strips. Then use a Mosaic Nipper to cut these strips into smaller segments to fit in the mold. Place any Dichroic on Clear with the glass side facing up and any Dichroic on Black with the Dichroic coating facing up. Arrange your dichroic pieces as desired to create your own unique designs.

Images 3 & 4: Once your Dichroic strips are arranged to your liking, fill the remainder of the mold with F3 Clear. If using fill weights, fill to approximately 18 grams full.



Image 3

Image 5: Use a small brush to sweep the frit away from the post and edges of the mold. This will help the glass roll downwards while fusing and avoid any sharp edges and/or burrs. Place the mold in the kiln and fire using the suggested schedule in **Table 1** or your own preferred Full Fuse schedule.

TABLE 1: FULL FUSE*			
Seg.	Rate	Temp (°F)	Hold
1	275	1200	30
2	50	1280	10
3	300	1465	05
4	9999	950**	60

**If using COE90, adjust this to 900°F

*Before firing, it's important to know your kiln to see if you need to adjust our suggested schedules for your use. For tips on how to do that, [please click here to see our Important Firing Notes!](#)

Using molds with posts can be tricky. [Please click here for a short list of additional tips!](#)



Image 4

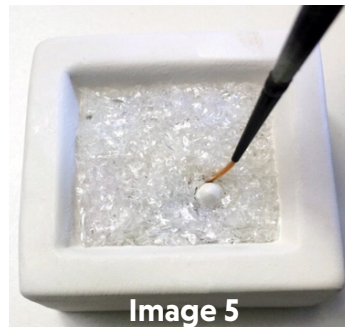


Image 5

Still have questions? Email us! creativeparadiseinc@live.com

For more information, tutorials, and molds, visit our website: www.creativeparadiseglass.com