



Poppy Pins and Accessories

Creative Paradise Inc.

Materials:

- [LF280 Remembrance Poppy](#)
- [LF281 Poppy Pins](#)
- Suitable Glass Separator/ZYP
- COE96 Glass (See Right)
- Frit Placement Tools
- Desired Hardware or Finding
- Two-Part Epoxy or Other Strong Adhesive

Suggested Glass: *

- F2 Fine Frits:
 - Black
 - Flame Opal
 - Red Opal
 - Moss Green Trans.
 - Teal Green Trans.
- F2 or F3 Medium Frit:
 - Clear

* These colors yield opaque poppies with transparent leaves. For transparent poppies and/or opaque leaves, substitute the following:

- **Orange Transparent** for Flame Opal
- **Cherry Red Transparent** for Red Opal
- **Amazon Green Opal** for Moss Green Trans.
- **Persian Green Opal** for Teal Green Trans.

Prepare the chosen mold thoroughly with suitable glass separator before beginning. We recommend spray-on ZYP for best results. If using a spray-on separator, **always wear a mask during application.**

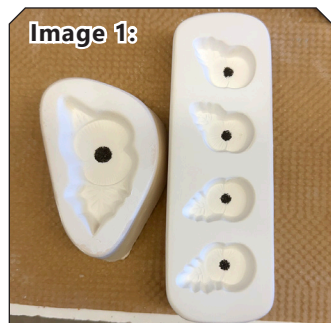


Image 1:
Begin by adding F2 Black to the flower centers.



Image 2:
Add F2 Flame Opal over and around the centers.

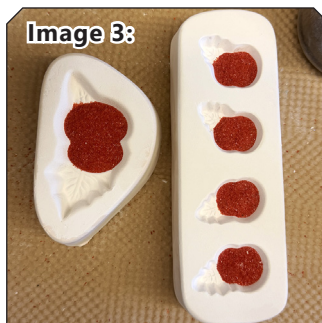


Image 3:
Back the flower(s) with a layer of F2 Red Opal.

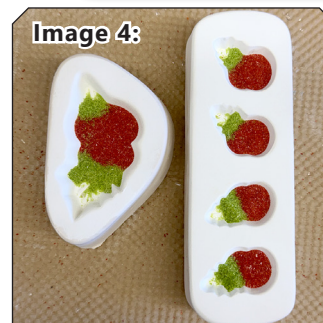


Image 4:
Add F2 Moss Green Tr. to the base of each leaf.



Image 5:
Back each leaf with a layer of F2 Teal Green Trans., then add F2 or F3 Clear until full.



Transfer to a level shelf in the kiln and fire using the suggested schedule in **Table 1** or your own full fuse.

Adding Hardware:

Hardware such as pin backs, bails, or other jewelry findings can be adhered to the back of the poppies after casting with two-part epoxy or similar strong adhesive, as in **Image 7**.



Example 2:
LF281

Table 1: Full Fuse *

Seg.	Rate	Temp (°F)	Hold
1	275	1150	45
2	50	1330	30
3	350	1465	10
4	9999	950**	90
5	100	800	10

*Before firing, it's important to know your kiln to see if you need to adjust our suggested schedules for your use. For tips on how to do that, [please click here to see our Important Firing Notes!](#)

**If using COE90, adjust this to 900°F

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