



**TABLE 1: ONE-AND-DONE\***

| Seg. | Rate | Temp (°F) | Hold |
|------|------|-----------|------|
| 1    | 275  | 1150      | 23   |
| 2    | 50   | 1330      | 30   |
| 3    | 450  | 1420      | 10   |
| 4    | 9999 | 950**     | 90   |
| 5    | 100  | 500       | 00   |

\*\*If using COE90, adjust this to 900°F

\*This schedule simultaneously slumps into the ring and fuses the slurries. However, you know your kiln best. Adjust it as needed! For our Important Firing Notes on how to get to know your kiln, [please click here](#).

For more information, tutorials, and molds, visit our website: [creativeparadiseglass.com](http://creativeparadiseglass.com)

# DROP CENTER SLURRY BOWL

*Creative Paradise Inc.*

## Materials:

- [GM232 Small Round Slump Ring](#)
- [GX11 Weave Texture](#)  
(Optional, [Other Textures](#) will also work)
- COE96 Double Thick Clear Sheet Glass
- COE96 Powder Frits for Slurries
- Other Frit Slurry Materials\*
- Kiln Shelf Paper (if not using a Texture)

\*[Refer to our Frit Slurry Basics here!](#)

**Make sure all the glass used in your project is compatible!**

Begin by applying ZYP or other suitable glass separator to the GM232 Slump Ring and GX11 or other texture if using one.

Cut a 7.5" diameter circle of Double Thick Clear and clean well to remove any marks or smudges.

Apply any slurry design in any color(s) of your choice to the Clear circle. For a basic tutorial on making and using frit slurries, [please click here](#).

After applying the slurries, clean any excess from the edges or underside of the glass and allow ample time to dry in a safe spot. Under most conditions this takes a few hours, though if you are in a particularly humid climate it may take longer.

Place the primed GM232 either onto a piece of Kiln Shelf Paper (for a smooth bottomed bowl) or onto the prepared texture mold (GX11 or other texture, for a patterned bottom). Fire using the suggested schedule in **Table 1**, adjusted as needed for your kiln.

## FEATURED MOLDS:



[GM232 Sm Slump Ring](#)  
7.75" Dia x 2" T



[GX11 Weave Texture](#)  
7" L x 7" W