



Spectrum Glass presents: The System 96® Glass Craft Program

# Project Guide

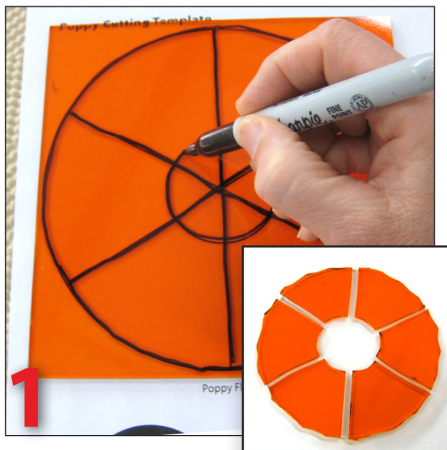
## Poppy Sundae Dish

Glass Cutting: **gentle curves**

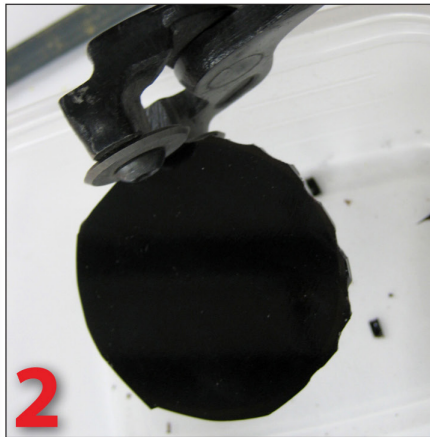
Firing: **tack fuse, slump**



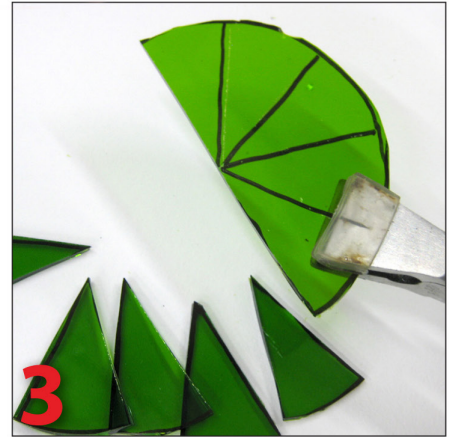
The Creative Paradise ingenious drop/drape mold concept makes this adorable dish possible.



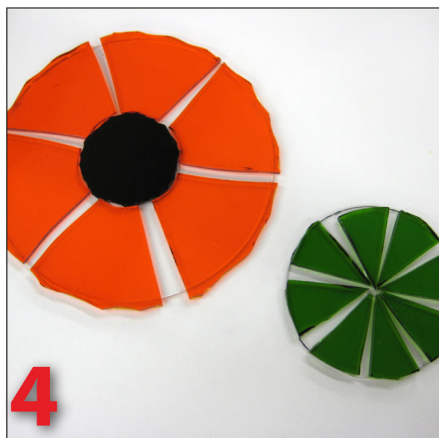
Place a 6x6-inch sheet of your choice of Poppy Color on top of the "Poppy Flower" cutting template. Using a Sharpie, trace all lines. Wavy-cut the edge of the outer circle, then cut remaining lines and inside curves to create "petals" as shown. Arrange on a 100SFS Clear 6-inch Project Base.



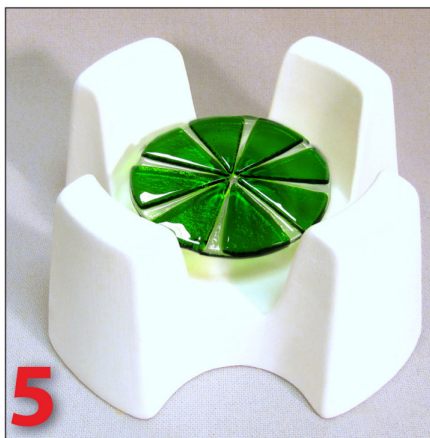
Cut a 2-1/4-inch circle out of 1009SF Black. (Tracing around a Frit jar lid works well or use the template.) Nibble into the circle with Nippers to create an organic, ruffled edge. Size center so that it fits neatly while allowing the "petals" to hang slightly (1/8-inch) over the edge of the Clear Base.



Cut a 3-1/2-inch 100SFS Clear circle (Use a circle cutter or the template provided.) Place Moss Green glass on top of the "Poppy Base" template and trace the all lines. Cut circle and sections. Remove one or two of the sections and arrange the remaining ones on your 3-1/2" Clear circle.



Your Poppy flower and Base should look similar to what's shown above. Contour fuse using the firing schedule on page 2.

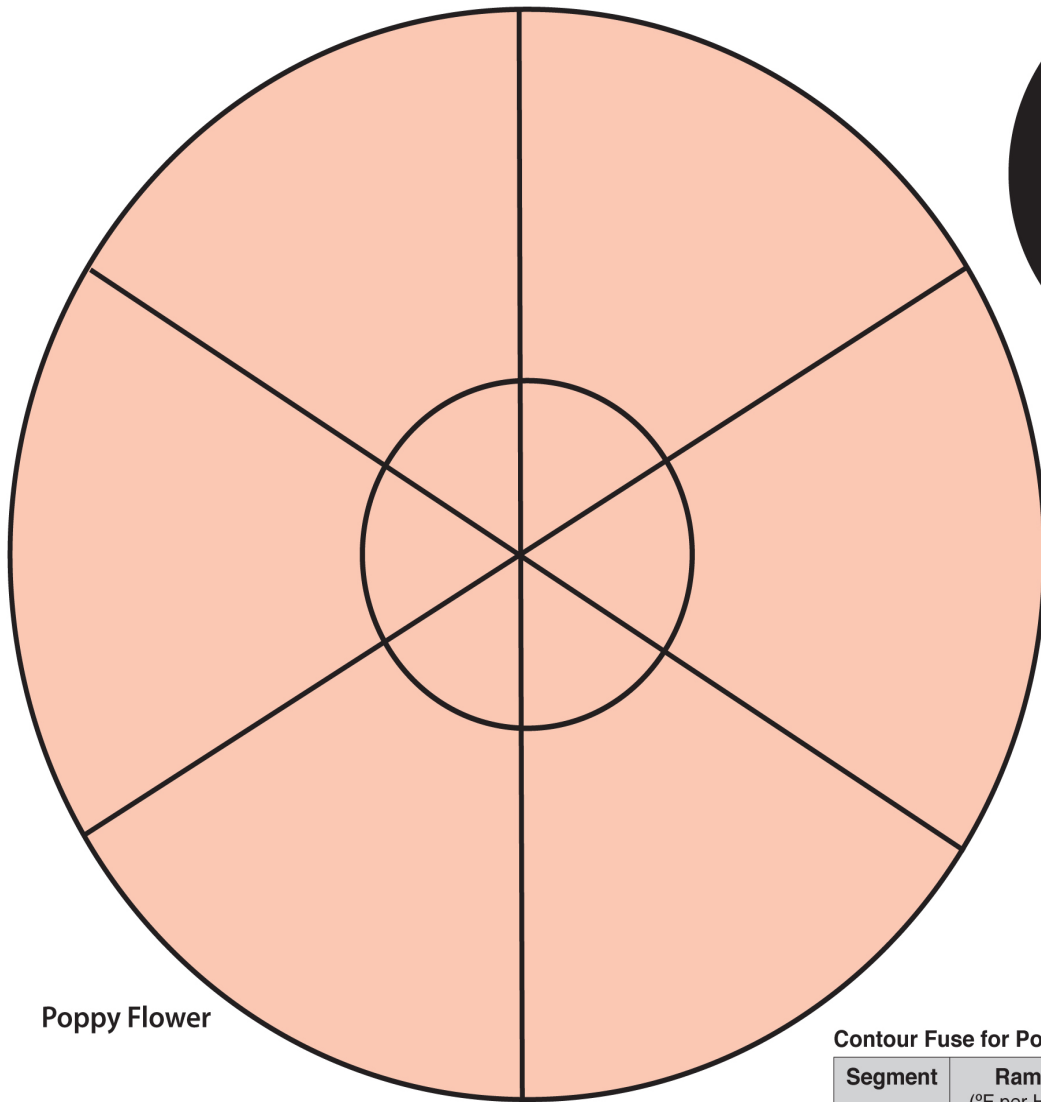


Center the fused Base piece inside the Creative Paradise mold # GM94.

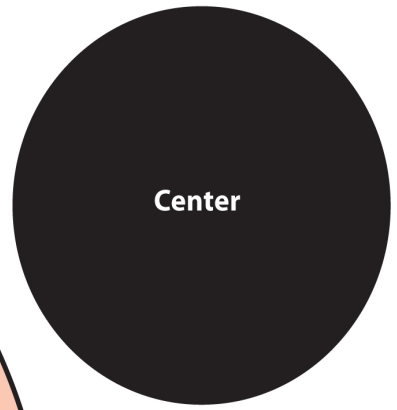


Place the drop ring mold (#GM95) on top of the #GM94. Carefully center the fused Poppy Flower on top of the drop ring. Slump using the schedule supplied.

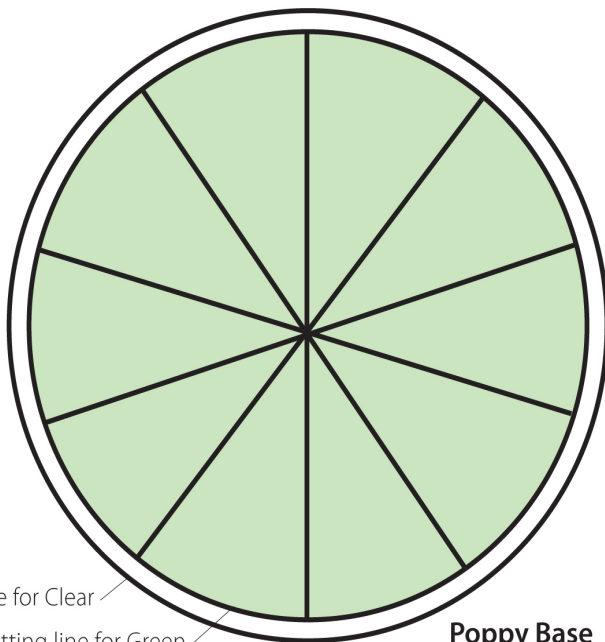
# Poppy Cutting Template



Poppy Flower



Center



Cutting line for Clear

Cutting line for Green

Poppy Base

## Contour Fuse for Poppies

Segment	Ramp (°F per Hour)	Goal Temp (°F)	Hold Time (Minutes)
1	300	1130	60
2	150	1370	5
3	400	<b>1410</b>	<b>5</b>
4	9999*	950	60
5	150	800	10
6	300	100	0

## SLUMP for Poppy Project

Segment	Ramp (°F per Hour)	Goal Temp (°F)	Hold Time (Minutes)
1	350	1100	10
2	200	1280	10
3	9999	<b>1325</b>	<b>20</b>
4	9999*	950	60
5	100	800	10
6	100	600	0

Kiln's fire differently: for best results, set your kiln's alarm and watch through the peephole to ensure the success of this slump/fuse.