Stand-Up Unicorn

Creative Paradise Inc.

Materials:
- LF189 Unicorn
- GM40 Small Stand-Up
- COE96 Glass (See Right)
- Suitable Glass Separator/ZYP
- Frit Placement Tools
- Mosaic Nippers

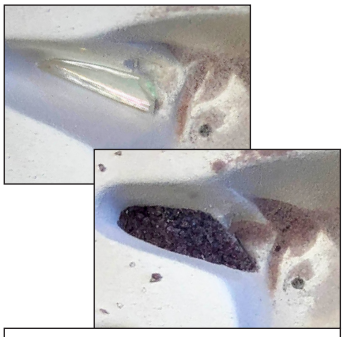
Suggested Glass:
- F1 Powder Frits:
  - Black
  - Plum Opal
  - Pale Purple
- F2 Fine Frits:
  - Violet
  - White
- Sheet Glass:
  - Clear Dichroic

Prepare the mold well with suitable glass separator before beginning. For the LF189 we recommend spray-on ZYP, and for the GM40 we suggest a clay-based separator to avoid slippage during firing. **Remember to always wear a mask when applying spray-on separator or using powder frits**.

Once the separator is dry, begin by placing a small dot of F1 Black in the eye and filling the hooves with F1 Plum Opal.

Add more F1 Plum Opal into the mane, tail, and a bit into the legs just above the hooves.

Sprinkle a bit of F1 Pale Purple into the mane, tail, cheek, hindquarters, and up the lower legs.



Nip a sliver of Clear Dichroic glass and place it dichroic side down into the horn. Then cover the horn with F2 Violet.

Back everything but the horn with F2 White until the mold is uniformly about 1/4" full of frit. If using fill weights this is about 30 grams.

Sweep the frit away from the mold walls towards the center. Then transfer to a level shelf in the kiln and fire using the suggested schedule in **Table 1** or your own preferred Tack Fire.

Allow the kiln to cool naturally before removing the mold. Carefully remove the glass and wash off any residual separator. Place the unicorn onto the GM40 primed with **clay-based** separator, aligning the legs with the fins as shown. Fire using the suggested schedule in **Table 2**, adjusted as needed for your kiln.

Table 1: Tack Fire*

Seg.	Rate	Temp (°F)	Hold
1	275	1150	20
2	350	1420	05
3	9999	950**	60

**If using COE90, adjust this to 900°F

Table 2: Slump*

Seg.	Rate	Temp (°F)	Hold
1	275	1210	30
2	9999	950**	90
3	100	500**	05

**If using COE90, adjust this to 900°F

*Before firing, it's important to know your kiln. For tips on how to do that, please click here to see our Important Firing Notes!